



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3183-045
Job Sheet 171348



Part No: D3183-045

Job Qty: 20 ea

Part Name: Bearing Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/31/18

Job Tracking No:

Due Date: 1/31/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C1 IPP A 04.02.18 New issue KJ/DS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		1/30/18	0.00	0.00	Start Up Small Fab-4		
130	Small Fab	20 pcs		1/31/18	0.00	0.19	Small Fab-3		
140	QC	20 pcs		1/31/18	0.00	0.00	QC5		
150	Packaging	20 pcs		1/31/18	0.00	0.00	Packaging3-1		
160	QC21-SA	20 Ea		1/31/18	0.00	0.00	QC21		

Part Op
Descriptions: 130 - Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.

DAS
21
9-88

FEB 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3183-5	Bearing	20 Ea (1 ea)	90-Start up Operation	5019350
D3183-9	Cap	20 Ea (1 ea)	90-Start up Operation	5021690 25x 5036787 15x

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3183-5	20	94	0
	D3183-9	20	58	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																				
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		MRB (QSI042) Approval _____ Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____																																																						
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